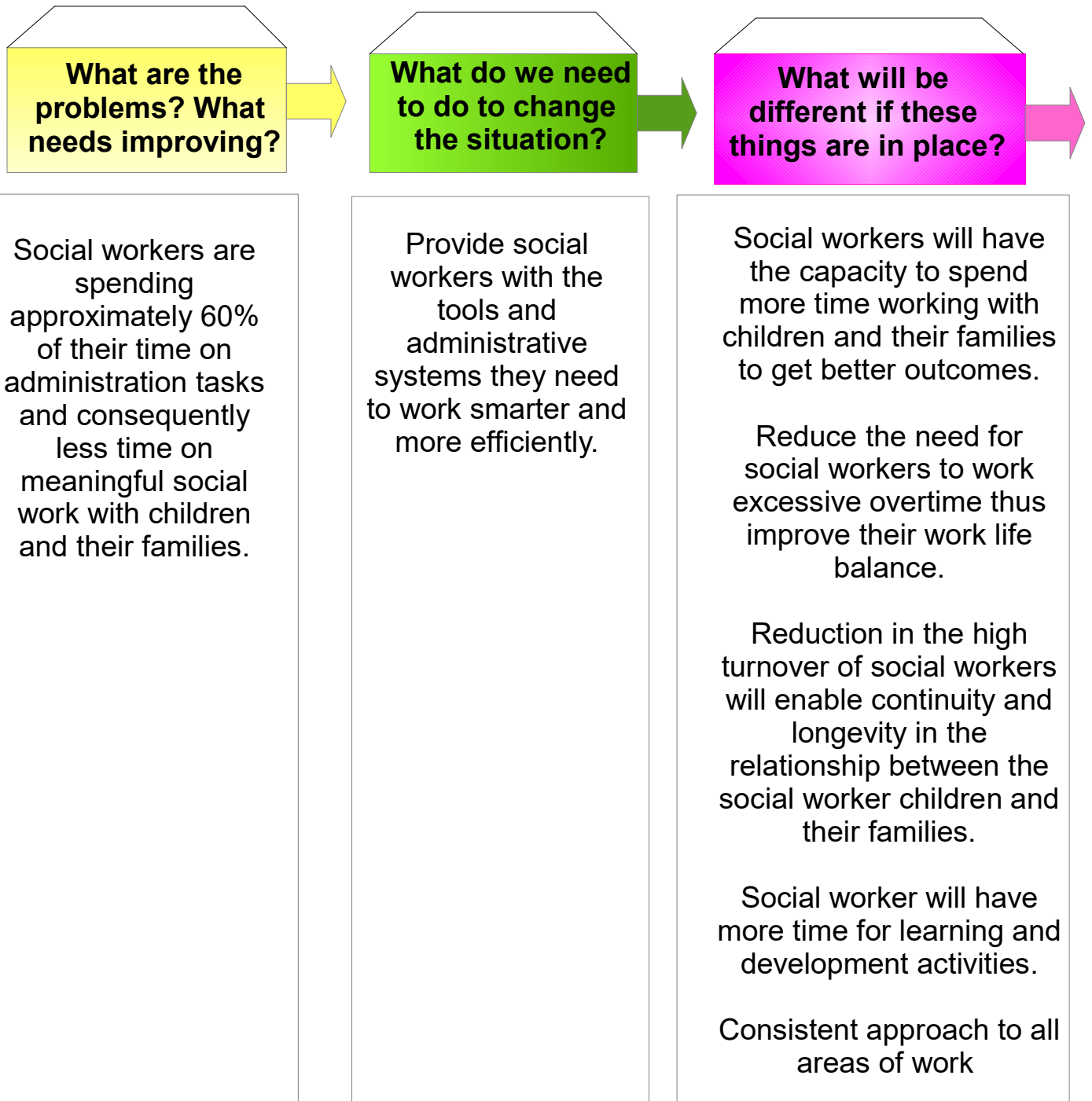


Problems & Solutions



Assumptions:

There are adequate resources to implement the changes to achieve the outcomes.
Leadership is effective and committed to making the changes.